

Operation & Maintenance

Fault and warning message Variomat and Reflexomat

Code Message Possible causes Fault diagnostics and repair

reflex4 experts No.

code	Message	Possible causes	rautt diagnostics and repair
01	Min. Pressure	 System pressure has fallen below minimum operating pressure (p₀) Possible water loss from the system Error pump/compressor, e.g. motor protection pump/compressor tripped 	Remedy leakageReset error (Quit-Button)
02.1	Min. Water-Level	Make-up water not connected Strainer in the make-up water line blocked Make-up water solenoid valve not opening	Feed VG / RG basic vessel via hosepipe by hand Clean strainer Check make-up water feeding via hand mode
02.2	Only for Variomat 2-2/	Make-up water feeding disturbed	Ventilate system manually
03	Max. Water-Level	Solenoid valve for make-up water not tight Overfilling by hand mode External water entry e.g. through damaged heat exchanger Undersized VG / RG basic vessel selected	 Drain water off Check heat exchanger Check vessel design
04	Pump(s)/Compressor(s)	 Pump(s)/Compressor do not start-up Motor winding damaged 	 Turn motor shaft on via fan impeller by using screwdriver (maybe after a longer idle time necessary)
04.1 04.2	Error Pump/Compressor 1 Error Pump/Compressor 2	Blown fuse / circuit breaker tripped Motor protection (Thermistor), if existing, has tripped	Reset error (Quit-Button) Contact the Reflex-Service
05	Pump-/Compressor run-time Standard Variomat: 30 min Standard Reflexomat: 240 min	Water loss in the facility Cap valve suction side closed Discharge valve do not close Only for Variomat: Air inside the pump	Remedy leakage Check shutoff device Stop pump and open bleed vent Check solenoid valve in hand mode
06	Make-up water time Standard Variomat: 20 min Standard Reflexomat: 30 min	Water loss in the facility Make-up water shut off or not connected Make-up water line size to small	Remedy leakage Feed VG/RG basic vessel via hosepipe by hand Reset error (Quit-Button)
07	Make-up water cycles Standard Variomat: 3× each 2 h Standard Reflexomat: 6× each 2 h	Water loss from the system	Remedy leakage Reset error (Quit-Button)
80	Error pressure sensor (alarm)	Sensor defect, wiring fault, cable break	Check wiring Reset error (Quit-Button) Contact the Reflex-Service
09	Error filling degree measurement (alarm)	Load cell failure Wiring fault (cable break)	Check wiring Reset error (Quit-Button) Contact the Reflex-Service
10	$\label{eq:max} \begin{array}{l} \text{Maximum pressure exceeded.} \\ \text{Max. pressure } p_{\text{max}} \end{array}$	Water or air-side overflow or discharge devices do not open Overflow or discharge devices defective Strainer is dirty	Clean strainer (sieve) Check solenoid valve(s)/ motor ball valve(s) in manual mo Contact Reflex Service
11*	Quantity of make-up water	 Large loss of water from the system Insufficient quantity of make-up water for connected expansion vessel 	Remedy leakage; reset error Increase quantity of make-up water per cycle
15*	Make-up water solenoid valve Technical inspection	 Pulse water meter indicating flow, even though no make-up water is required 	 Isolate, strip and check solenoid valve for dirt on sealing faces
16	Voltage breakdown	The unit was de-energisedPoint in time when power was restored see error memory	Check power supply
18	Parameter	 Setting value of a parameter in the service menu not plausible compared to other setting values 	Parameter checkResetting the factory setting with Reset
19	Stop > 4 h	• Variomat/ Reflexomat has had Stop selected for more than 4 hours	Change selection to Auto if safe to do so
20*	Overrun of max. quantity of make-up water (accumulated)	The adjusted max. quantity of make-up water in the customer menu is exceeded	Reset of internal counterQuit message
21	Maintenance recommended	Selected period exceeded	 Carry out the maintenance, then reset the maintenance counter
24	Water softening	 Permissable volume of water through the softening cartridge(s) exceeded Set time for cartridge(s) change has been exceeded 	 Change cartridge(s) then enter new capacity in the customer menu Accept the alarm and reset using the Quit-Button
30	Error EA-module (I/O-module)	Extension module selected in error, or there is a problem with wiring or activation	Switch selection Off in the Service menu Check for power supply to module
32	Undervoltage	Power supply voltage has fallen below set limit	Check power supply
35	Digital limit switch voltage fail	Short circuit of limit switch voltage	Check wiring of all digital inputs (e.g. impuls water meter)
36	Analogue limit switch voltage fail	Short circuit of limit switch voltage	Check wiring of analogue inputs (e.g. pressure/level)
37	Limit switch voltage for motor ball valve 1 fail	Short circuit of limit switch voltage	Check wiring of motor ball valve 1
38	Limit switch voltage for motor ball valve 2 fail	Short circuit of limit switch voltage	■ Check wiring of motor ball valve 2
41	Exchange battery	 Low battery voltage of buffer battery in the control unit 	Exchange battery (Typ LS 14250 1/2 AA 3,6V)

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Bus module

• Deactivate or retrofit bus module in control unit,

check connection

Bus module activated but not existing or connection faulty

Min. Pressure

magcontrol)

(only in operating mode

Fault and warning message Servitec & Fillcontrol (Auto, Auto Compact, Plus)

Water loss from the system

Expansion vessel fault

reflex4 experts No.

M1'

• Check expansion vessel and exchange if needed

Test function of pump in hand mode

Exclusiveness for 1) Servitec, 2) Fillcontrol Auto, Auto Compact, 3) Fillcontrol Plus

	magcontrol)	Expansion vessel faultPump failure	Test function of pump in hand mode
02.1 1)2)	Low water	Low water switch in 1) vacuum spray tube or 2) break tank has been triggered for too long Valves to the Servitec or make-up water tank are closed Inline strainer(s) are blocked Fault in low-water cut-off switch	 Open piping connection or make-up water line Clean strainer Replace low-water cut-off switch
02.21) 2)	Water shortage	 Low water switch in 1) vacuum spray tube or 2) break tank has been triggered too often Strainer blocked Check-valve on Air vent failing to seal 	 Clean strainer Test check valve on AAV; replace if required Carry out vacuum test
04.11)2)	Pump	Fuse of the pump defective Pump motor protection triggered Pump does not start Pump blocked Pump motor defective	Turn motor shaft by hand Replace fuse Check pump motor mechanical and electrical Replace pump
06	Make-up water time	Set value of water make-up time exceeded Heavy water loss from the system Make-up water supply isolated, or not connected Flow-rate or pressure of make-up water line too low Band of cut-in/cut-out levels for water make-up in vessels too wide	Check system for leakage Connect or respectively open make-up water line Check pressure and flow-rate of make-up water line Check band of cut-in/cut-out level for water make-up
07	Make-up water cycles	Replenishment or make-up water cycles exceeded Heavy water loss from the system Water displacing air during system venting	Check system for leakage
08	Pressure measurement (only in operating mode magcontrol)	Control unit receive incorrect signal Plug of pressure sensor is not put on Control unit is not recieving correct 4–20 mA signal Fault pressure sensor	 Put on plug of pressure sensor Exchange cable of pressure sensor Exchange pressure sensor "PIS"
10	Maximum pressure (only in operating mode magcontrol)	Maximum pressure setpoint exceeded Value for safety valve lifting, set too low in the menu Vesssel selection to small, in relation to system volume	Check safety valve pressure setting Exchange safety valve Exchange the dimension of piping according to the system
11	Quantity of make-up water (only if "with water meter" is activated in the customer menu)	Water meter set value exceeded Water loss from the pressurised system Volume of water per contact of the pulse meter, incorrectly set in the Service Menu	Check system for leakage Check setpoint and if necessary correct it
12 3)	Fill time	 Maximum set time for filling exceeded System volume too large (> 3,000 litres) 	Start up filling cycle again
13 3)	Fill-up quantity	 System volume too large (> 3,000 litres) Volume of water per contact of the pulse meter incorrectly set in the Service Menu 	 Start up filling cycle again if necessary Adjust water quantity per contact pulse in the service menu
14 1)	Exhaust time	Setpoint for exhaust time exceededVent line closedStrainer blocked	Open vent lineClean strainerAdjust exhaust time if required
15	Feeding valve	 Contact water meter counts even though the make-up water is not requested 	 Check 1) Motor ball valve respectively 2) solenoid valve for leakage in make-up waterline
16	Voltage breakdown	Power supply lostSee error memory entry	 Time noted, is point at which power supply was restored
18	Parameters	 Setting value of a parameter in the service menu not plausible compared to other setting values 	Parameter checkResetting the factory settings with Reset
19	Stop > 4 h	Stop mode has been selected for more than 4-hours	Select Auto mode
20	Max. make-up water quantity	Make-up water volume exceeded (Accumulated)	Reset Make-up water volume in Customer Menu
21	Maintenance recommended	Service interval elapsed	Carry out recommened service actionsReset Maintenance counter
24	Water softening	 Capacity of water softening cartridge(s) exceeded Time limit for water softening cartridge(s) exceeded 	Replace water softening cartridge(s) with new Enter new capacity in the Customer Menu Reset error (Quit-Button)
30	Error I/O-module	 Extension module activated but not installed or faulty connection 	 Deactivate or retrofit I-O module in control unit, check connection

Power supply has fallen below preset limit

of the Servitec system

• Voltage of buffer battery in the control unit too low

• System pressure is higher than maximum working pressure

• Maximum working pressures: Servitec 35: < 2.5 bar | Servitec 60: < 4.5 bar | Servitec 75: < 5.4 bar | Servitec 95: < 9.2 bar

ullet System pressure has fallen below min. operating pressure (ullet0) $\,ullet$ Checked pumped system for leakage

Undervoltage

Bus module

Exchange buffer battery

Working range exceeded

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Exchange buffer battery (Type LS 14250 1/2 AA 3.6 V)

Reduce system pressure and bring it into the maximum

Check power supply

working pressure range

Bus module activated but not installed or faulty connection
 Deactivate or refit bus module in the control unit, check connection